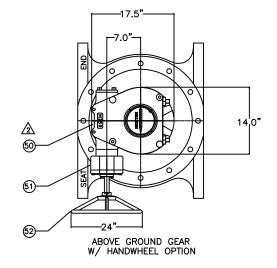
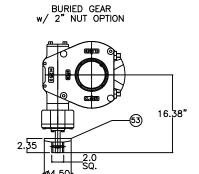
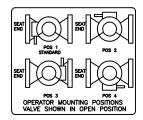
VALVE SIZE	Α	В	С	D	E	F	G	Ι	L
24	42	19.38	21.63	24	29.50	32	1.38	20	1.88
30	51	23.44	24.75	30	36	38.75	1.38	28	2.13



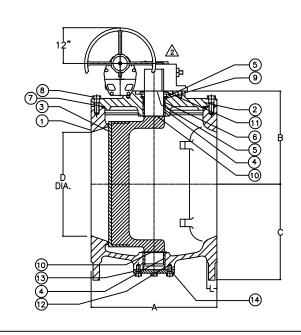


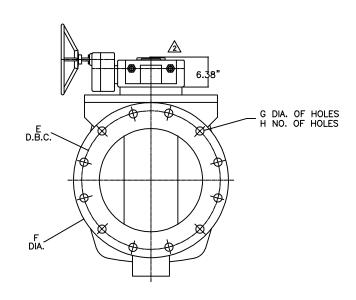
REFERENCE ONLY



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INFORMATION PURPOSES ONLY;
PLEASE REQUEST CERTIFIED DRAWINGS
BEFORE PREPARING PIPING DIAGRAMS





	53		1	2" NUT OPTION	DUCTILE IRON		
	52		1	HANDWHEEL OPTION	-		
	51		1	SPUR GEAR	-		
	50		1	GEAR OPERATOR			
	14		AR	H.H.CAP SCREW	□STEEL □STN. STEEL		
	13		1	TRUNION COVER	CAST IRON		
	12		1	O RING	ELAS. AS SPEC.		
	11		1	SUPPORT WASHER	STEEL		
	10		2	GRIT SEAL	PTFE		
	9		1	SEAL RETAINING RING	STEEL		
	8		AR	H.H.CAP SCREW	□STEEL □STN. STEEL		
	7		1	O RING	ELAS. AS SPEC.		
	6		2	U CUP SEALS	ELAS. AS SPEC.		
	5		2	SNAP RING	SPRING STEEL		
	4		2	SLEEVE BEARING	STN. STEEL		
3	3		1	PLUG ELASTOMER AS SPEC.	□D.I. □C.I.		
	2		1	CAP	CAST IRON		
	1		1	BODY	CAST IRON		
	ITEM		QTY.	DESCRIPTION	MATERIAL		
		75	ച		DATE SCALE 09/99 NONE		
	25.25			RATT COMPANY CHK'D	DIMENSIONS		
	REV.#	HE.		ORA, ILL.	INCHES		
	RE	DATE	ITEM 3	REVISIONS BY TITLE:			
	1	11/99	HEM 3	WAS 316 S.S. CR WAS BRASS	24 -30		
	2	06/09		D "MASTERGEAR" FS PLUG "M250"[ECR#155] FS W	VALVE, FLANGED, ✓ M250 GEAR ∧		
	3 07/14		CHANGE	D PLUG MAT. FROM	/2\		
			J 1140	DWG. NO	^{).} HP49859		