

PRATT®

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BF SERIES WAFFER / LUG BUTTERFLY VALVES

Engineering Creative Solutions for Fluid Systems Since 1901



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CONSTRUCTION SPECIFICATION

Pratt® BF Series Butterfly Valves – 2" - 48"

SIZES	2" - 48"
BODY	Ductile Iron (65-45-12)
DISC	Ductile Iron Nickel Plated Ductile Iron Nylon 11 CF8M Stainless Steel Aluminum Bronze
STEM	416 S.S. Heat Treated
RESILIENT SEAT	EPDM, Buna-N Viton
ACTUATION OPTIONS	Worm Gear Lever Pneumatic Electric
PRESSURE RATINGS	2" - 12" 230 psi 14" - 48" 150 psi

* For installation between ANSI 125/150

** Substitute material may result in pressure rating change.
Contact factory for details.

FEATURES

- Innovative 3 point connection, tongue and groove seat allows for higher pressure rating and full Vacuum service
- Unique secondary shaft seals prevent leakage from shaft.
- Our two piece shaft design provides maximum strength and a high flow characteristic disc.



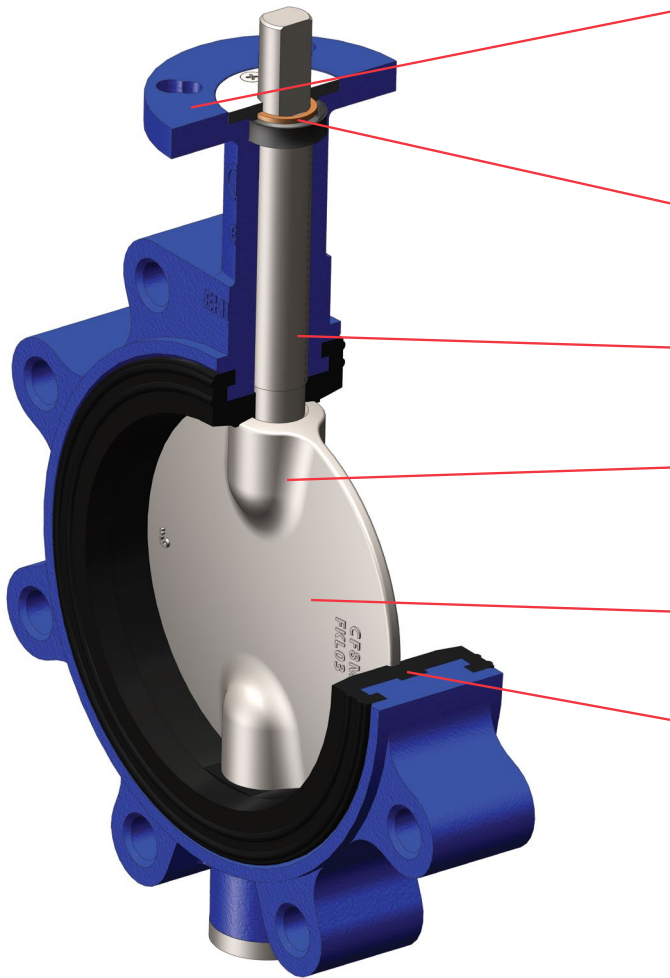
VALVE WITH ELECTRIC OPERATOR



VALVE WITH GEAR OPERATOR

DESIGN DETAILS

Pratt® BF Series Butterfly Valves – 2" - 48", 2"-12" 230 psi, 14"-48" 150 psi



TOP FLANGE

Conforms to ISO 5211 and KV industrial standard allowing a universal mounting pad for automation requirements which is suitable for most actuators in the market.

BLOWOUT PROOF STEM

Meets all API 609 requirements. Our unique design also creates a secondary stem journal seal preventing leakage to atmosphere.

A FULL LENGTH NYLATRON® BUSHING

Reduces stem journal friction and reduces torque.

UTILIZES 2 INTERNALLY DRIVEN SHAFTS

Creating a strong drive connection and allowing for a thin profile disc creating high CV's.

THIN PROFILE, HIGH TENSIL STRENGTH DISC

Maximizes CV's and allows for 230 psi pressure rating.

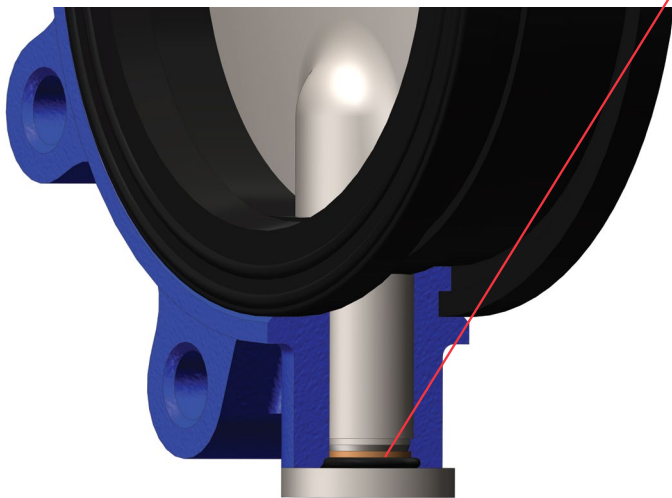
THE PRATT UNIQUE SEAT DESIGN

Utilizes 3 tongue and groove connection points to the valve body. Seats remain secure and stable even under high dead-end pressure and full vacuum services. The center tongue not only locks the seat in place, but allows rubber material to flow into the center body groove when cycling the valve, drastically reducing the operating torque.

THE BF SERIES BOTTOM CAP

Provides lower stem retention and also creates a secondary stem journal seal preventing external leakage to atmosphere. 2"-12" lower shafts ride on a precision wear guide reducing shaft drag.

14" and larger utilizes an axial bearing to support the weight of the shaft and disc, providing a close to friction-free movement.



SUGGESTED SPECIFICATION

Pratt® BF Series Butterfly Valves – 2" - 48", 2"-12" 230 psi, 14"-48" 150 psi

GENERAL

Valves shall be of the Wafer or Lug design for installation between ANSI 125 / 150 flanges. All valves shall be capable of bi-directional, end of line, bubble tight service to rated pressure. Valves are also rated to full vacuum service. Design Standards: API 608 category A.

PRESSURE RATING

2" – 12" – 230psi to fit between ANSI 125 / 150 flanges

14" – 48" – 150psi to fit between ANSI 125 / 250 flanges

BODY

Valve body shall be a 1 piece Ductile Iron ASTM A-536 (65-45-12) construction with a laying length conforming to the latest revision of ISO 5752 and a flange connection B16.1/B16.5.

DISC

Valve disc shall be Ductile iron ASTM A-536 Grade 65-45-12 with ENP plating or Nylon 11 coating, CF8M Stainless Steel, or Aluminum Bronze. Disc shall be designed to accommodate an upper and lower shaft with a thin center profile giving higher Cv values combined with strength.

SHAFT

Valve shaft shall be constructed of Heat Treated 416 Stainless Steel. Valve shall be designed to accommodate (2) shafts (1 upper and 1 lower). The upper shaft shall have a positive engagement in the disc utilizing an internal square drive and shall be retained by the body Top Cap and End Cap.

SEAT

Seat shall be EPDM, Buna-N or Viton. Seat design shall consist of 3 Tongues (2 located on the side walls and 1 located in the center bore) that engage into 3 grooves in the body. These 3 tongue and groove connection points prevent seat movement in a radial and axial direction. Seats shall be field replaceable.

SHAFT SEALS

Upper Shaft Seal shall be self-adjusting V-type and shall be suitable for Pressure or Vacuum service. Packing shall be located above the bushing and shall create a positive seal against the Top Cap. Bottom end cap contains a captive o-ring creating a positive seal against external leakage.

BUSHINGS

Valve shall consist of (2) full length Nylatron® bushings (upper and lower) offering superior protection against friction, corrosion and impacts. Our unique bushings design provide protection against shaft side loading.

TESTING

All valves shall be leak tested in the factory at their rated pressure per API 598.

CV FLOW DATA

Pratt® BF Series Butterfly Valves

During its product development phase, the Pratt BF Series Wafer / Lug Butterfly Valve was tested to ensure that it met our own rigorous standards for flow capacity. Throughout testing, the Pratt BF Series valve has consistently produced high Cv values which translates to lower flow resistance, and in turn, lowering system operating costs to the user over the life of the valve. The following Cv chart represents the flow characteristics for all sizes available.

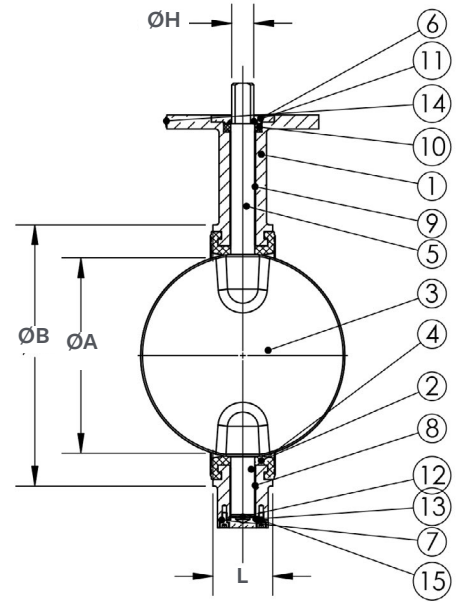
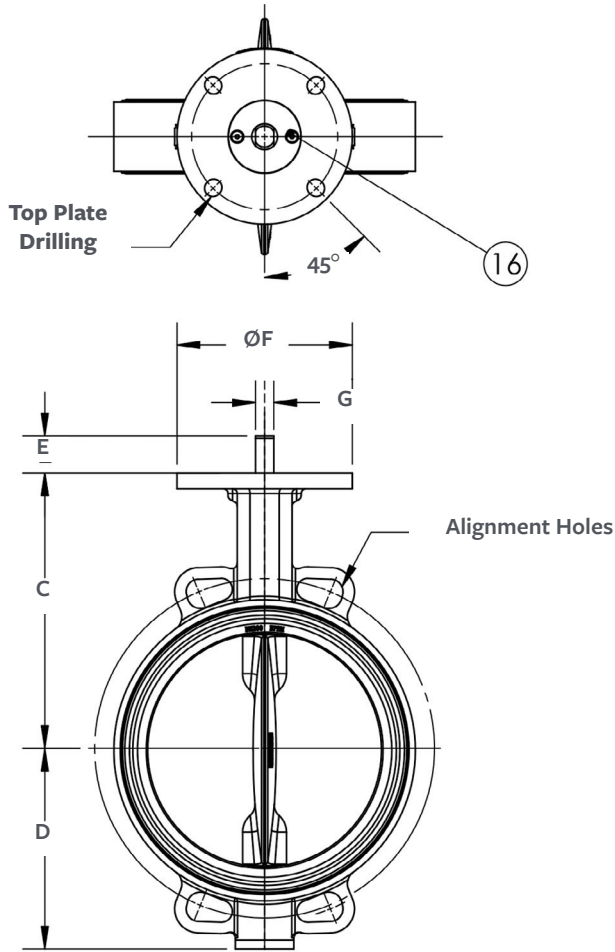
VALVE OPENING (DEG)	CV BY VALVE SIZE													
	2"	2.5"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	24"
10	1	2	3.5	6	8.5	14	18	28.1	40.5	55.1	72	91.1	112.5	162
20	1.8	2.9	4.1	7.4	11.5	16.5	29.4	185.5	267.1	363.6	474.9	601.1	742.1	1069
30	10.8	16.9	24.3	43.2	67.5	97.1	172.7	381.5	549.4	747.8	976.7	1236	1526	2198
40	22.1	34.5	49.7	88.4	138.1	198.8	353.4	683.1	983.6	1339	1749	2213	2732	3935
50	38.5	60.2	86.7	154.2	240.9	346.9	616.8	1161	1671	2275	2971	3761	4643	6685
60	65.3	102	146.9	261.1	408	587.6	1045	1944	2799	3810	4976	6298	7775	11196
70	111	173.5	249.8	444.1	693.9	999.2	1776	3232	4654	6335	8274	10472	12928	18617
80	176.2	275.2	396.3	704.6	1101	1585	2818	6215	8950	12182	15911	20138	24862	35801
90	206.4	322.5	464.4	825.6	1290	1858	3302	6420	9245	12583	16435	20801	25680	36979



Pratt BF Series Wafer / Lug Butterfly Valves being tested at an independent research laboratory

DIMENSIONAL DATA

Pratt® BF Series, Wafer

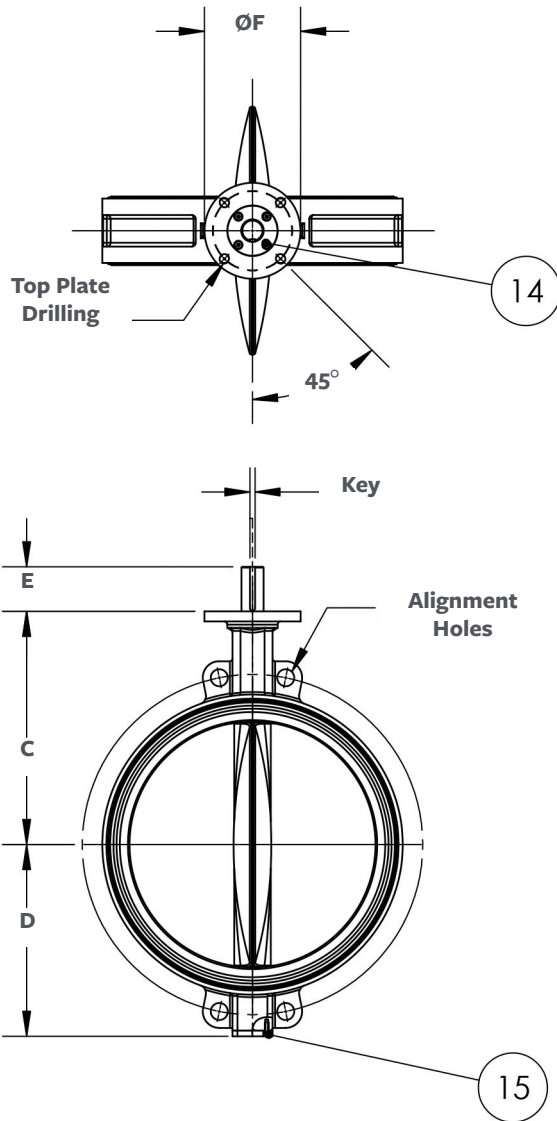


PART NO.	PART NAME	MATERIAL	QTY.
1	Wafer Body	DI	1
2	Seat	EPDM / NBR / Viton	1
3	Disc	SS316 / DI / C954 / Nylon 11	1
4	Lower Stem	SS416 / SS316 / SS630	1
5	Upper Stem	SS416 / SS316 / SS630	1
6	Top Cap	1020 Steel	1
7	End Cap	1020 Steel	1
8	Lower Bushing	Nylatron®	1
9	Upper Bushing	Nylatron®	1
10	V-packing	NBR	1
11	Washer	SS304	1
12	Wear Shim	SS304	1
13	O-ring	NBR	1
14	Data Plate	SS304	1
15	End Cap Bolt	SS304	2
16	Top Cap Bolt	SS304	2

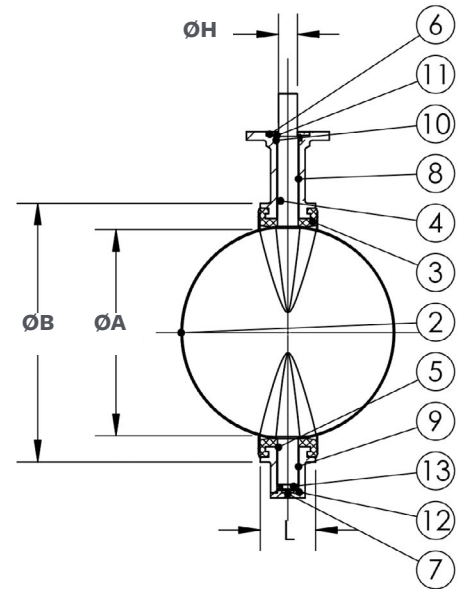
SIZE	LBS	ΦA	ΦB	C	D	E	ΦF	G	ΦH	L	KEY	PRATT STANDARD TOP PLATE DRILLING			ISO 5211 TOP PLATE DRILLING			ALIGNMENT HOLES		
												BOLT CIRCLE	NO. OF HOLES	HOLE DIA.	BOLT CIRCLE	NO. OF HOLES	HOLE DIA.	BOLT CIRCLE	NO. OF HOLES	HOLE DIA.
2"	5.51	1.079	3.500	5.000	2.579	1.260	4.000	0.375	0.563	1.693	-	3.25	4	0.437	2.760	4	0.402	4.75	4	0.75
2.5"	6.39	1.862	4.094	5.500	2.854	1.260	4.000	0.375	0.563	1.811	-	3.25	4	0.437	2.760	4	0.402	5.5	4	0.75
3"	7.49	2.429	4.646	5.709	3.642	1.260	4.000	0.375	0.563	1.811	-	3.25	4	0.437	2.760	4	0.402	6	4	0.75
4"	10.58	3.500	5.827	6.496	4.429	1.260	4.000	0.437	0.625	2.047	-	3.25	4	0.437	2.760	4	0.402	7.5	4	0.75
5"	15.65	4.567	7.205	7.500	4.921	1.260	4.000	0.500	0.750	2.205	-	3.25	4	0.437	2.760	4	0.402	8.5	4	0.88
6"	17.63	5.433	7.992	7.874	5.433	1.260	4.000	0.500	0.750	2.205	-	3.25	4	0.437	2.760	4	0.402	9.5	4	0.88
8"	31.52	7.744	10.315	9.500	6.811	1.260	6.000	0.625	0.875	2.362	-	5	4	0.563	4.921	4	0.563	11.75	4	0.88
10"	50.03	9.646	12.598	10.866	8.110	2.000	6.000	-	1.125	2.677	1/4" * 1/4"	5	4	0.563	4.921	4	0.563	14.25	4	1
12"	67.00	11.339	14.567	12.205	9.713	2.000	6.000	-	1.125	3.071	1/4" * 1/4"	5	4	0.563	4.921	4	0.563	17	4	1

DIMENSIONAL DATA

Pratt® BF Series, Wafer



Section B-B

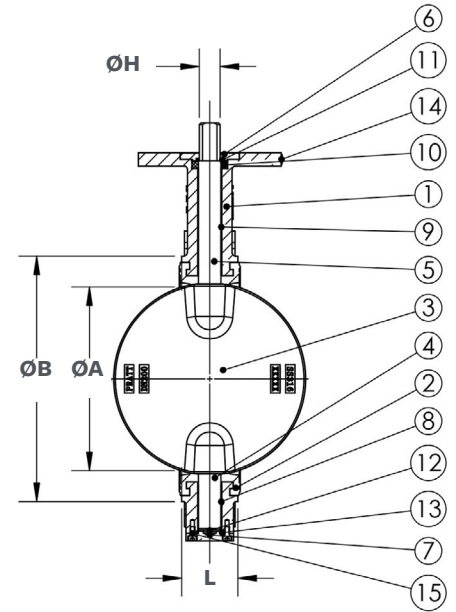
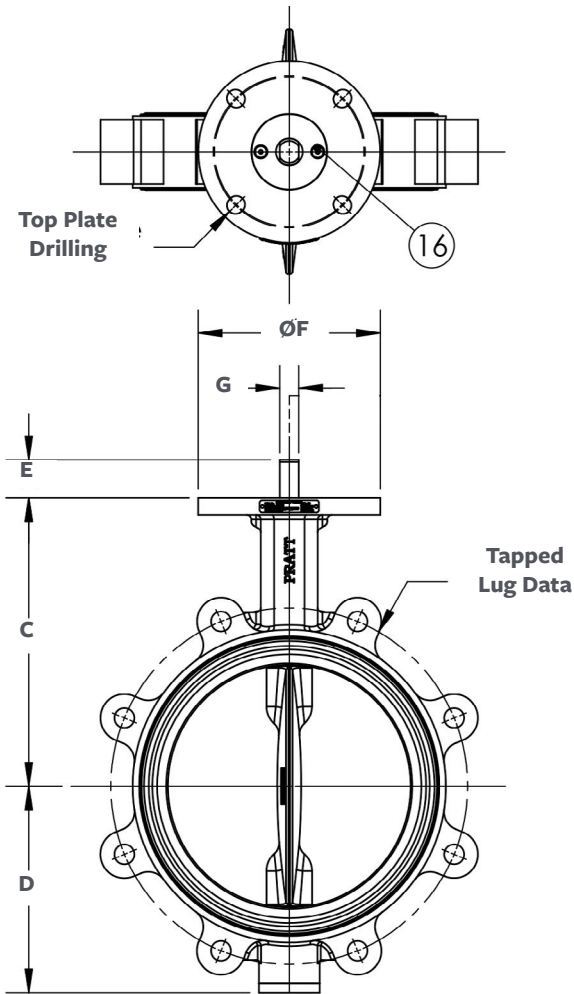


PART NO.	PART NAME	MATERIAL	QTY.
1	Wafer Body	DI	1
2	Disc	SS316 / DI / C954 / Nylon 11	1
3	Seat	EPDM / NBR / Viton	1
4	Upper Stem	SS416 / SS316 / SS630	1
5	Lower Stem	SS416 / SS316 / SS630	1
6	Top Cap	1020 Steel	1
7	End Cap	1020 Steel	1
8	Upper Bushing	Nylatron®	1
9	Lower Bushing	Nylatron®	1
10	V-packing	NBR	1
11	Washer	SS304	1
12	O-ring	NBR	1
13	Bearing	Steel	1
14	Top Cap Bolt	SS304	4
15	End Cap Bolt	SS304	4

SIZE	LBS	ΦA	ΦB	C	D	E	ΦF	ΦH	L	KEY	PRATT STANDARD TOP PLATE DRILLING			ISO 5211 TOP PLATE DRILLING			ALIGNMENT HOLES		
											BOLT CIRCLE	NO. OF HOLES	HOLE DIA.	BOLT CIRCLE	NO. OF HOLES	HOLE DIA.	BOLT CIRCLE	NO. OF HOLES	HOLE DIA.
14"	80.01	12.677	16.772	12.992	10.984	2.760	6.000	1.374	3.071	5/16" * 5/16"	5	4	0.563	4.92	4	0.563	18.75	4	1.122
16"	110.20	14.921	18.748	14.567	11.969	2.760	6.000	1.374	4.016	5/16" * 5/16"	5	4	0.563	4.92	4	0.563	21.25	4	1.122
18"	160.89	16.693	20.945	15.551	13.189	3.000	8.000	1.626	4.488	3/8" * 3/8"	6.5	4	0.811	6.5	4	0.811	22.75	4	1.26
20"	207.18	18.504	23.189	16.850	14.528	3.500	8.000	1.874	5.000	1/2" * 1/2"	6.5	4	0.811	6.5	4	0.811	25	4	1.26
24"	317.38	22.480	27.008	19.685	16.693	3.500	8.000	1.874	6.063	1/2" * 1/2"	6.5	4	0.811	6.5	4	0.811	29.5	4	1.378

DIMENSIONAL DATA

Pratt® BF Series, Lug

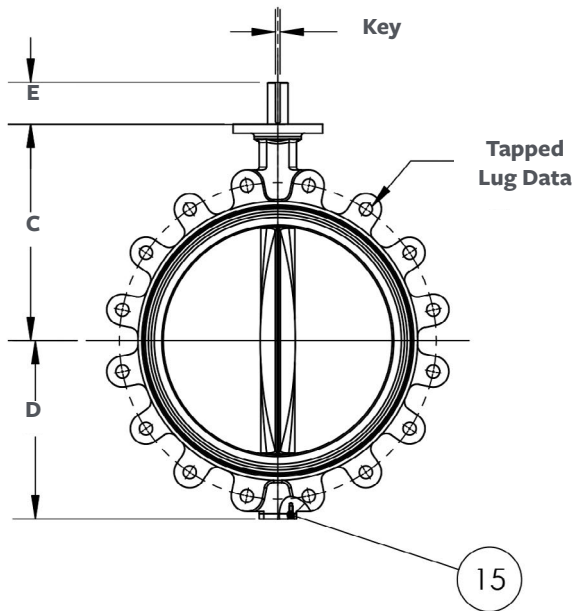
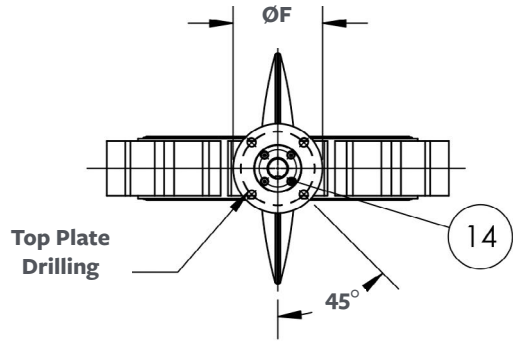


PART NO.	PART NAME	MATERIAL	QTY.
1	Lug Body	DI	1
2	Seat	EPDM / NBR / Viton	1
3	Disc	SS316 / DI / C954 / Nylon 11	1
4	Lower Stem	SS416 / SS316 / SS630	1
5	Upper Stem	SS416 / SS316 / SS630	1
6	Top Cap	1020 Steel	1
7	End Cap	1020 Steel	1
8	Lower Bushing	Nylatron®	1
9	Upper Bushing	Nylatron®	1
10	V-packing	NBR	1
11	Washer	SS304	1
12	Wear Shim	SS304	1
13	O-ring	NBR	1
14	Data Plate	SS304	1
15	End Cap Bolt	SS304	2
16	Top Cap Bolt	SS304	2

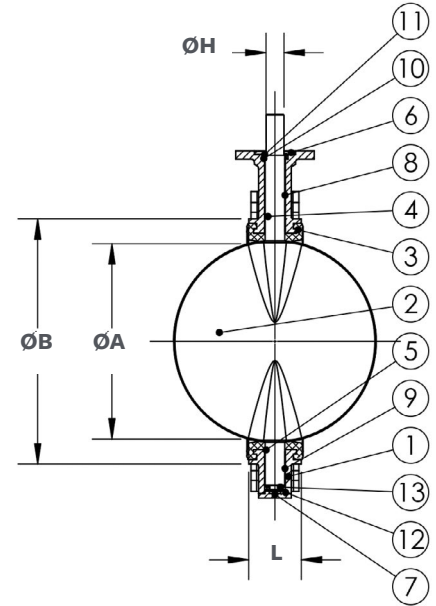
SIZE	LBS	ΦA	ΦB	C	D	E	ΦF	G	ΦH	L	KEY	PRATT STANDARD TOP PLATE DRILLING			ISO 5211 TOP PLATE DRILLING			TAPPED LUG DATA		
												BOLT CIRCLE	NO. OF HOLES	HOLE DIA.	BOLT CIRCLE	NO. OF HOLES	HOLE DIA.	BOLT CIRCLE	NO. OF HOLES	TAPPED
2"	7.05	1.079	3.500	5.000	2.579	1.260	4.000	0.375	0.563	1.693	-	3.25	4	0.437	2.760	4	0.402	4.75	4	5/8"
2.5"	8.15	1.862	4.094	5.500	2.854	1.260	4.000	0.375	0.563	1.811	-	3.25	4	0.437	2.760	4	0.402	5.5	4	5/8"
3"	11.24	2.429	4.646	5.709	3.642	1.260	4.000	0.375	0.563	1.811	-	3.25	4	0.437	2.760	4	0.402	6	4	5/8"
4"	14.55	3.500	5.827	6.496	4.429	1.260	4.000	0.437	0.625	2.047	-	3.25	4	0.437	2.760	4	0.402	7.5	8	5/8"
5"	20.72	4.567	7.205	7.500	4.921	1.260	4.000	0.500	0.750	2.205	-	3.25	4	0.437	2.760	4	0.402	8.5	8	5/8"
6"	22.92	5.433	7.992	7.874	5.433	1.260	4.000	0.500	0.750	2.205	-	3.25	4	0.437	2.760	4	0.402	9.5	8	3/4"
8"	38.35	7.744	10.315	9.500	6.811	1.260	6.000	0.625	0.875	2.362	-	5	4	0.563	4.921	4	0.563	11.75	8	3/4"
10"	62.59	9.646	12.598	10.866	8.110	2.000	6.000	-	1.125	2.677	1/4" x 1/4"	5	4	0.563	4.921	4	0.563	14.25	12	7/8"
12"	83.53	11.339	14.567	12.205	9.713	2.000	6.000	-	1.125	3.071	1/4" x 1/4"	5	4	0.563	4.921	4	0.563	17	12	7/8"

DIMENSIONAL DATA

Pratt® BF Series, Lug



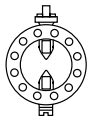
Section A-A



PART NO.	PART NAME	MATERIAL	QTY.
1	Lug Body	DI	1
2	Disc	SS316 / DI / C954 / Nylon 11	1
3	Seat	EPDM / NBR / Viton	1
4	Upper Stem	SS416 / SS316 / SS630	1
5	Lower Stem	SS416 / SS316 / SS630	1
6	Top Cap	1020 Steel	1
7	End Cap	1020 Steel	1
8	Upper Bushing	Nylatron®	1
9	Lower Bushing	Nylatron®	1
10	V-packing	NBR	1
11	Washer	SS304	1
12	O-ring	NBR	1
13	Bearing	Steel	1
14	Top Cap Bolt	SS304	4
15	End Cap Bolt	SS304	4

SIZE	LBS	PRATT STANDARD TOP PLATE DRILLING			ISO 5211 TOP PLATE DRILLING			TAPPED LUG DATA					
		ΦA	ΦB	C	BOLT CIRCLE	NO. OF HOLES	HOLE DIA.	BOLT CIRCLE	NO. OF HOLES	TAPPED			
14"	110.20	12.677	16.772	12.992	5	4	0.563	4.92	4	0.563	18.75	12	1"
16"	160.89	14.921	18.748	14.567	5	4	0.563	4.92	4	0.563	21.25	16	1"
18"	222.60	16.693	20.945	15.551	6.5	4	0.811	6.5	4	0.811	22.75	16	1 1/8"
20"	275.50	18.504	23.189	16.850	6.5	4	0.811	6.5	4	0.811	25	20	1 1/8"
24"	407.74	22.480	27.008	19.685	6.5	4	0.811	6.5	4	0.811	29.5	20	1 1/4"

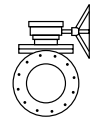
PRATT® Product Guide



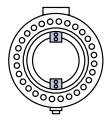
MODEL 2FII



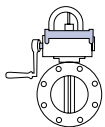
MONOFLANGE MKII



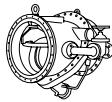
PLUG VALVES



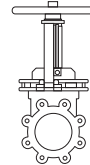
TRITON® XR70



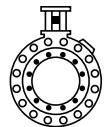
**INDICATING BUTTERFLY
VALVES UL & FM APPROVED**



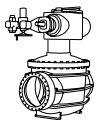
**TILTING DISC
CHECK VALVES**



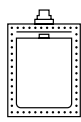
KNIFE GATE VALVES



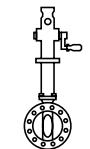
**N-STAMP NUCLEAR
BUTTERFLY VALVES**



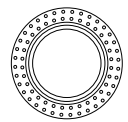
CONE VALVES



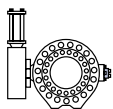
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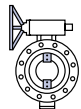
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ASSEMBLY UL & FM APPROVED**



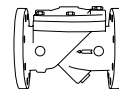
SLEEVE VALVES



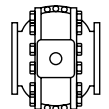
**RUBBER SEATED
BALL VALVES**



TRITON® 250



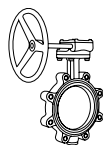
CHECK VALVES



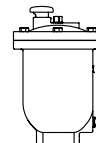
**METAL SEATED
BALL VALVE**



CONTROL SYSTEMS



INDUSTRIAL VALVES



AIR VALVES

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